SECTION 9 TECHNICAL DATA

MODEL 424 TECHNICAL DATA TABLE		
REFRIGERANT CHARGE (R-134a Refrigerant)	4.0 Ounces	
NORMAL SYSTEM OPERATING PRESSURES		
NOTE: These pressure readings are for verification purposes only. The only time pressures should be checked is if a sealed system problem is suspected after trouble-shooting through the control panel.		
LOW SIDE PRESSURES	8 psi to 38 psi	
HIGH SIDE PRESSURE	90 psi to 100 psi	
COMPRESSOR	· · · · · · · · · · · · · · · · · · ·	
SERVICE PART NUMBER	4201880	
MANUFACTURER	Embraco	
MFG. PART NUMBER	EMI30HER	
SERVICE COMPRESSOR AMPS	0.9	
SERVICE COMPRESSOR BTU's	280	
DEFROST METHOD	Off - Cycle Defrost Evaporator(s) > 39°F / 4°C to 66°F / 19°C, depending on set-point, before calling for cooling.	
REFRIGERANT SOLENOID VALVES		
SERVICE PART NUMBER	4290350	
WATTS	7.5	
AMPS	0.1	
OHMS	160 - 360	
EVAPORATOR FAN MOTORS		
SERVICE PART NUMBER	3150680	
WATTS	6.5	
AMPS	0.1	
OHMS	55	
THERMISTORS		
SERVICE PART NUMBER	3014350	
OHMS (at 32°F / 0°C)	30000 - 33000	

MODEL 427 TECHNICAL DATA TABLE		
REFRIGERANT CHARGE (R-134a Refrigerant)	5.0 Ounces	
NORMAL SYSTEM OPERATING PRESSURES		
NOTE: These pressure readings are for verification purposes only. The only time pressures should be checked is if a sealed system problem is suspected after trouble-shooting through the control panel.		
LOW SIDE PRESSURES	8 psi to 38 psi	
HIGH SIDE PRESSURE	90 psi to 100 psi	
COMPRESSOR		
SERVICE PART NUMBER	4201880	
MANUFACTURER	Embraco	
MFG. PART NUMBER	EMI30HER	
SERVICE COMPRESSOR AMPS	0.9	
SERVICE COMPRESSOR BTU's	280	
DEFROST METHOD	Off - Cycle Defrost Evaporator(s) > 39°F / 4°C to 66°F / 19°C, depending on set-point, before calling for cooling.	
	before carning for cooling.	
REFRIGERANT SOLENOID VALVES	belore calling for cooling.	
REFRIGERANT SOLENOID VALVES SERVICE PART NUMBER		
SERVICE PART NUMBER	4290350	
SERVICE PART NUMBER WATTS	4290350 7.5 0.1	
SERVICE PART NUMBER WATTS AMPS	4290350 7.5 0.1 160 - 360	
SERVICE PART NUMBER WATTS AMPS OHMS	4290350 7.5 0.1 160 - 360 3150680	
SERVICE PART NUMBER WATTS AMPS OHMS EVAPORATOR FAN MOTORS SERVICE PART NUMBER WATTS	4290350 7.5 0.1 160 - 360 3150680 6.5	
SERVICE PART NUMBER WATTS AMPS OHMS EVAPORATOR FAN MOTORS SERVICE PART NUMBER WATTS AMPS	4290350 7.5 0.1 160 - 360 3150680 6.5 0.1	
SERVICE PART NUMBER WATTS AMPS OHMS EVAPORATOR FAN MOTORS SERVICE PART NUMBER WATTS	4290350 7.5 0.1 160 - 360 3150680 6.5 0.1	
SERVICE PART NUMBER WATTS AMPS OHMS EVAPORATOR FAN MOTORS SERVICE PART NUMBER WATTS AMPS OHMS THERMISTORS	4290350 7.5 0.1 160 - 360 3150680 6.5 0.1 55	
SERVICE PART NUMBER WATTS AMPS OHMS EVAPORATOR FAN MOTORS SERVICE PART NUMBER WATTS AMPS OHMS	4290350 7.5 0.1 160 - 360 3150680 6.5 0.1 55	

MODEL 427R TECHNICAL DATA TABLE

	WINE STORAGE	REFRIGERATOR
REFRIGERANT CHARGE (R-134a Refrigerant)	4.5 Ounces	3.5 Ounces
NORMAL SYSTEM OPERATING PRESSURES NOTE: These pressure readings are for verification purposes only. The only time pressures should be checked is if a sealed system problem is suspected after trouble-shooting through the control panel.		
LOW SIDE PRESSURES HIGH SIDE PRESSURE	8 psi to 38 psi 90 psi to 100 psi	10 psi to 40 psi 90 psi to 100 psi
COMPRESSOR		
SERVICE PART NUMBER	4201880	4201880
MANUFACTURER	Embraco	Embraco
MFG. PART NUMBER	EMI30HER	EMI30HER
SERVICE COMPRESSOR AMPS	0.9	0.9
SERVICE COMPRESSOR BTU's	280	280
DEFROST METHOD		
	Off - Cycle Defrost Evap.(s) > 39°F/4°C to 66°F/19°C, depending on set-point, before calling for cooling.	Off - Cycle Defrost Evaporator > 40°F / 4°C before compressor allowed ON
REFRIGERANT SOLENOID VALVES	· · · · · · · · · · · · · · · · · · ·	
SERVICE PART NUMBER	4290350	
WATTS	7.5	
AMPS	0.1	
OHMS	160 - 360	 -
EVAPORATOR FAN MOTORS		
SERVICE PART NUMBER	3150680	3150680
WATTS	6.5	6.5
AMPS	0.1	0.1
OHMS	55	55
THERMISTORS		
SERVICE PART NUMBER	3014350	3014350
OHMS (at 32°F / 0°C)	30000 - 33000	30000 - 33000



MODEL 430 TECHNICAL DATA TABLE		
REFRIGERANT CHARGE (R-134a Refrigerant)	5.5 Ounces	
NORMAL SYSTEM OPERATING PRESSURES		
NOTE: These pressure readings are for verification purposes only. The only time pressures should be checked is if a sealed system problem is suspected after trouble-shooting through the control panel.		
LOW SIDE PRESSURES	8 psi to 38 psi	
HIGH SIDE PRESSURE	90 psi to 100 psi	
COMPRESSOR		
SERVICE PART NUMBER	4201880	
MANUFACTURER	Embraco	
MFG. PART NUMBER	EMI30HER	
SERVICE COMPRESSOR AMPS	0.9	
SERVICE COMPRESSOR BTU's	280	
DEFROST METHOD	Off - Cycle Defrost Evaporator(s) > 39°F / 4°C to 66°F / 19°C, depending on set-point, before calling for cooling.	
REFRIGERANT SOLENOID VALVES		
SERVICE PART NUMBER	4290350	
WATTS	7.5	
AMPS	0.1	
OHMS	160 - 360	
EVAPORATOR FAN MOTORS		
SERVICE PART NUMBER	3150680	
l WATTS		
	6.5	
AMPS	0.1	
AMPS OHMS THERMISTORS	0.1 55	
AMPS OHMS	0.1 55	