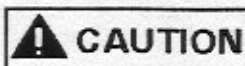




METAL FRONT PANEL INSTALLATION INSTRUCTIONS



CAUTION

- ▶ PANELS MAY HAVE SHARP EDGES WHICH COULD INFLICT SERIOUS PERSONAL INJURY. USE CARE WHEN HANDLING.
- ▶ THE CARTON AND ITS CONTENTS ARE HEAVY AND UNSTABLE. IF THEY FALL ON SOMEONE, THEY MAY CAUSE SERIOUS PERSONAL INJURY. CARTON SHOULD BE LAID FLAT WHEN UNPACKING.

NOTE: On stainless steel panels the protective tape coating must be peeled off the front before installation.

PROCEDURES:

MODELS-501F, 501R, 511, 532, 550, AND 561

- 1.) Remove the door handle trim molding by using a piece of tape to pull it away from the handle.
(See Diagram #1)
- 2.) Remove the exposed handle screws with a standard Phillips screwdriver.
- 3.) Remove the door handle.
- 4.) Slide the front panel into the door frame.
(See Diagram #2)

- 5.) Install chipboard filler panels behind front panel.
- 6.) With the front panel in position replace handle and screws.
- 7.) The handle trim molding is replaced by bowing it gently in the middle and inserting the top and bottom edges into the handle, then release the middle.

MODEL 590

- 1.) Remove the door handle trim molding by using a piece of tape to pull it away from the handle.
(See Diagram #1)
- 2.) Remove the exposed handle screws with a standard Phillips screwdriver.
- 3.) Remove the door handle.
- 4.) Remove the handle trim panels by sliding them out of the door.
(See Diagram #3)

- 5.) Remove the ice and water glasswell by removing the glasswell screw, then slide the glasswell up and pull out.
(See Diagram #3)
- 6.) Remove the top and bottom trim fillers and vertical trim strip which are held on by mounting screws.
(See Diagram #4)
- 7.) Install the front panels and chipboard filler panels by sliding them into the door frame and reverse the earlier steps to reassemble.

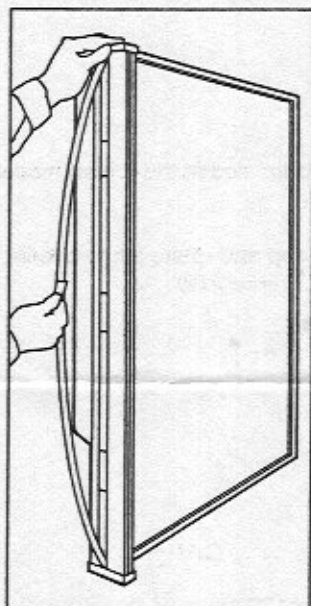


Diagram #1

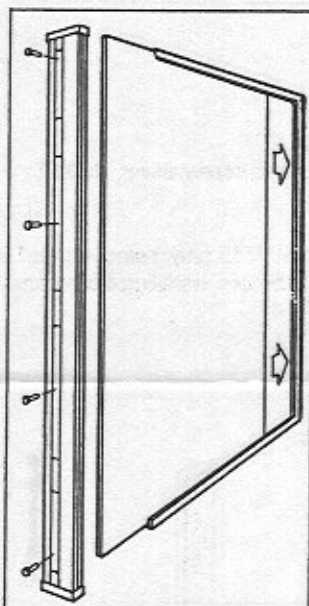


Diagram #2

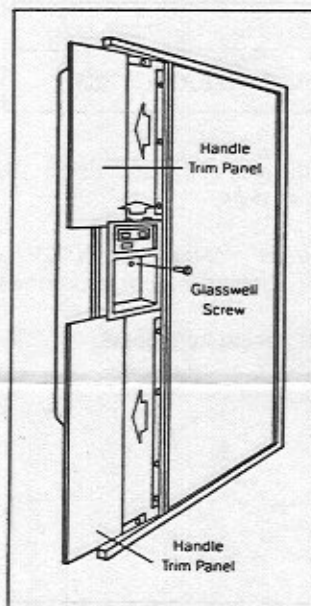


Diagram #3

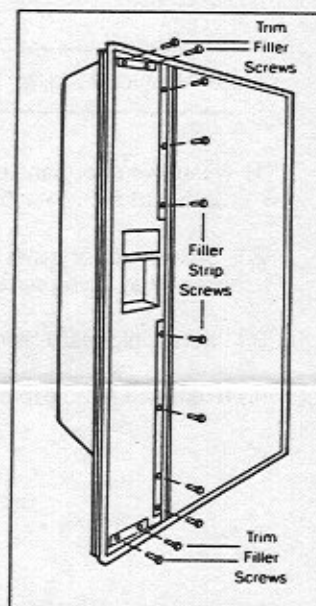


Diagram #4

**SEE 590 GRILL PANEL AND UNDERCOUNTER DOOR PANEL
INSTALLATION INSTRUCTIONS ON REVERSE SIDE**

MODEL 590 GRILLE PANEL

- 1.) The inner grille panel frame must first be removed. Lift up (1) then pull out of bottom key slot (2), then pull down and out of top key slot (3). (See Diagram #5)
- 2.) Remove the top two corner screws from the inner grille panel frame and lift the top of frame off. (See Diagram #6)
- 3.) Slide metal panel and chipboard filler panels into grille panel frame. (See Diagram #7)
- 4.) Reattach top of frame by reinstalling the two top corner screws.
- 5.) Install inner grille panel frame back onto product. (refer to step 1 above)

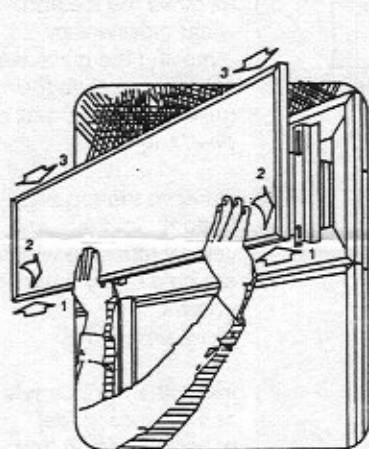


Diagram #5

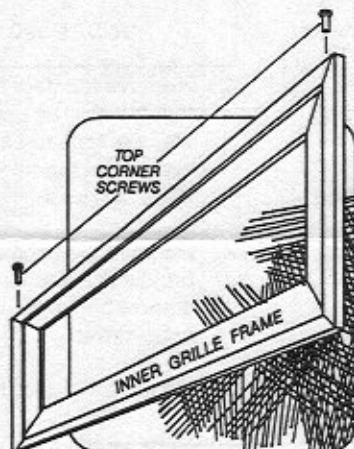


Diagram #6

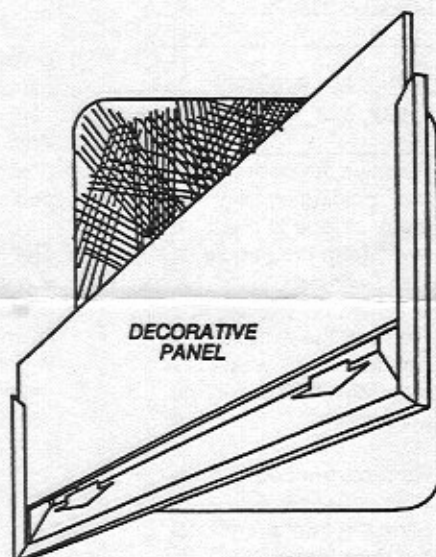
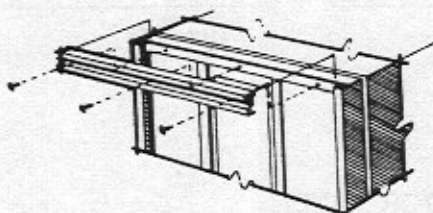


Diagram #7

200/300 SERIES AND UNDERCOUNTER MODELS

- 1) Remove door handle from the side of the door using a Phillips head screw driver. NOTE: Handle is located at the top on models 245 and 506. (See Diagram #8 & #9)
- 2.) Slide the front panel into the frame of the door. NOTE: On model 245 only, remove outer bearing cap and rotate hinge bearing cap away from panel groove, then open door approximately 90° before installing front panel. (See Diagram #10)
- 3.) Install chipboard filler panels behind front panel.
- 4.) Reattach handle to door.



MODEL 245

Diagram #8

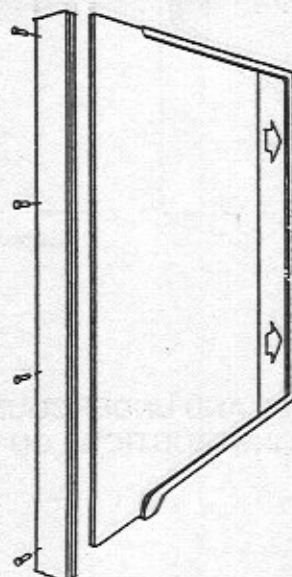
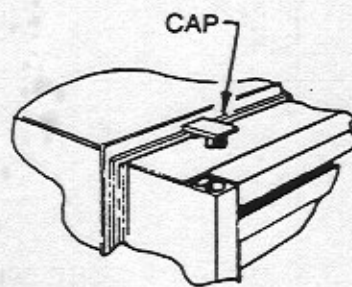


Diagram #9



245

Diagram #10