

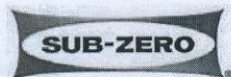
BI-42SD DOOR, GRILLE, TRIM PARTS LIST

Ref #	Part #	Description
1	7009676	Door, Ref -S 42SD Svce
	7009921	Door, Ref -F/O 42SD Svce
NOTE: Door Assemblies do NOT incl. hinges / handles.		
2	7007261	Bracket, Grille LH Svce (Includes Support & Rivets)
3	7007260	Bracket, Grille RH Svce (Includes Support & Rivets)
4	7005254	Rivet, Semi-Tubular .180 X .280
5	7001150	Bracket, Frame Support
6	7007259	Switch Assy, Svce
7	7001277	Screw, Machine #10-24X1/4
8	6201550	Screw, #8-18 X 1/2 Low Profile
9	6201890	Screw, #8-15X3/8 6-Lobe Trhd
10	7010943	Depressor,Door Switch Svce(SS Door)
	7011201	Depressor,Door Switch Svce(F/O Door)
11	7010285	Hinge Assy, Top RH Low Svce
12	7010186	Door, Screw Cover 70S Svce
13	6201550	Screw, #8-18 X 1/2 Low Profile
14	7010191	Hndle,Framed Door 70S Svce (Frmcd)
15	7010203	Trim, Door Handle 70S Svce (Overlay)
16	7010952	Handle Assy, Tubular 63.875 Svce
	7010954	Handle Assy, PRO 42.125 Svce
17	NA	For Tubular, See 7010952
	NA	For PRO, See 7010954
18	6110730	Screw, Set #10-32X1/4 SS, Cone
19	3511520	Stud, Mounting
20	6111090	Bolt, #10-24X1/2 (Tubular & Pro)
21	7010946	Trim, Door Hinge Side Svce
21A	7012425	Trim, RH Door Hinge Side Svce
22	7010674	Shelf Assy, Door Shallow Svce
23	7010666	Shelf Assy, Door Standard Svce
24	7010680	Shelf Assy, Door Dairy Svce
25	7011040	Gasket, Door Svce
26	7007269	Retainer, Door Gasket Svce (~ 67")
27	7011043	Retainer, Gasket Door Svce (~ 23")
28	7011044	Trim, Cabinet Top Svce
29	7011045	Frame, Cabinet Top 42 Svce
30	7007129	Grille, Framed 42 Svce
	7007133	Grille, Stainless 42 Svce
	7007137	Grille, Overlay 42 Svce
	7013560	Hinge, Grille Assy RH Svce
	7013561	Hinge, Grille Assy LH Svce
31	7007262	Mainframe Assy, Right Side Svce
32	7007263	Mainframe Assy, Left Side Svce
33	7011038	Kickplate, Solid Black 42 Svce
	7011039	Kickplate, Stainless 36 Svce
34	7011041	Trim, Door Top Svce

Ref #	Part #	Description
35	7011042	Trim, Door Bottom Svce
36	7009852	Hinge,Cabinet Bot RH Svce
37	7000405	Standoff, .312 Plate
38	7010940	Hinge, Door Bottom RH Svce
39	7009678	Door, Fre -S 42S/SD Svce
	7009682	Door, Fre -F/O 42S/SD Svce
	7014841	Kit, Fre Door Sweat 42SD Svce
NOTE: Door Assemblies do NOT incl. hinges / handles.		
40	7010286	Hinge Assy, Top LH Low Svce
41	7010671	Shelf Assy, Door Standard Svce
42	7011037	Gasket, Door Svce
43	7011034	Retainer, Gasket Door Svce (~ 14.5")
44	7011035	Trim, Door Top Svce
45	7011036	Trim, Door Bottom Svce
46	7009851	Hinge,Cabinet Bot LH Svce
47	7010941	Hinge, Door Bottom LH Svce
48	7011330	Dispenser Assy, Svce
49	7002944	Pkg, Disp Cntrl Panel, Svce
50	4204293	Trim, Dispenser Bezel/S Svce
51	4204294	Pckg,Glasswell Liner/Sump
52	4204294	Pckg,Glasswell Liner/Sump
53	7007802	Grille, Glasswell Svce
54	7010669	Shelf Assy, Door Standard Svce
55	6201630	Screw, #8-16 X 1 SS
	6201640	Screw, #8-16 X 1-1/2 SS
56	6180330	Rivet, Plastic 1/4 DIA
57	7004170	Screw, #8X18X1/2 6-Lobe TRHD
58	7001264	Screw, 1/4-20X3/4 #10 Hex Ft Hd
59	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"
60	7012994	Screw, #8X.813 Ph AB
61	7003597	Screw, #10-32X3/8, 6 Lobe Tr
62	6200050	Screw, #10-12 x 1/2" Pan HD
63	6110460	Tensilock Bolt, 5/16-18 x 1-1/4"

NOT PICTURED:

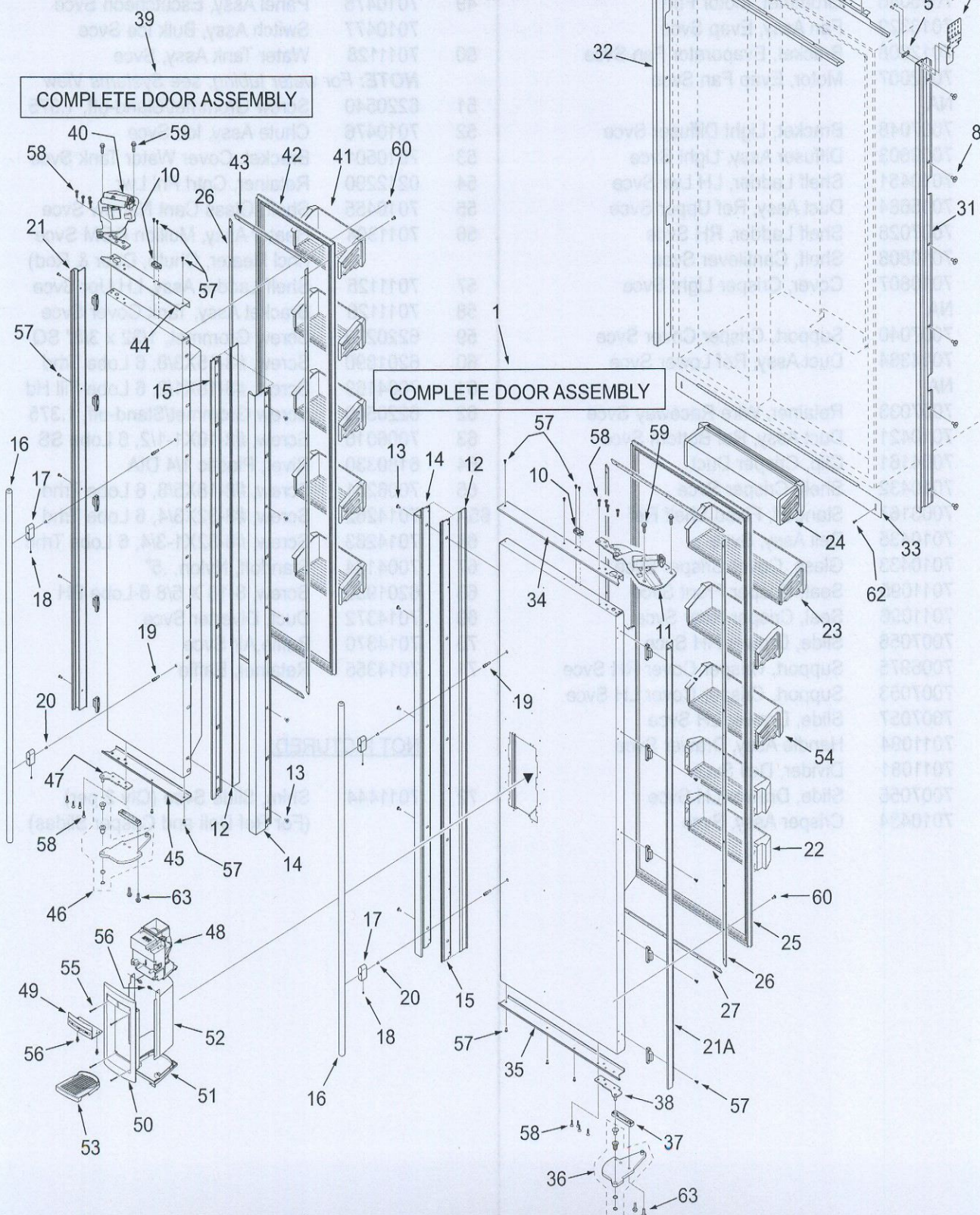
64	7011109	W/H, Dispenser Door Svce (From Refrigerator Door to Control)
65	7012209	Kit, Door Panel Clips Svce (Qty 14 Clips - for Metal Front Panels)
66	7013234	Threaded Insert, Install Svce
67	7013560	Hinge, Grille Assy RH Svce
	7013561	Hinge, Grille Assy LH Svce
68	7012707	W/H,Dispenser Comm Svce
69	7013874	Heater, Glasswell Svce



BI-42SD DOOR, GRILLE, TRIM VIEW

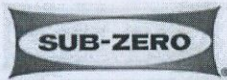
NOT PICTURED:

- 64 Wire Harness, Dispenser Door to Control
- 65 Sales Acc. Metal Front Panel Clips (14) Kit
- 66 Threaded Insert for Hinge Bolt, with Tool
- 67 Hinges for Grille
- 68 Wire Harness, Dispenser Control Panel to Dispenser Assy
- 69 Glasswell Heater Assembly

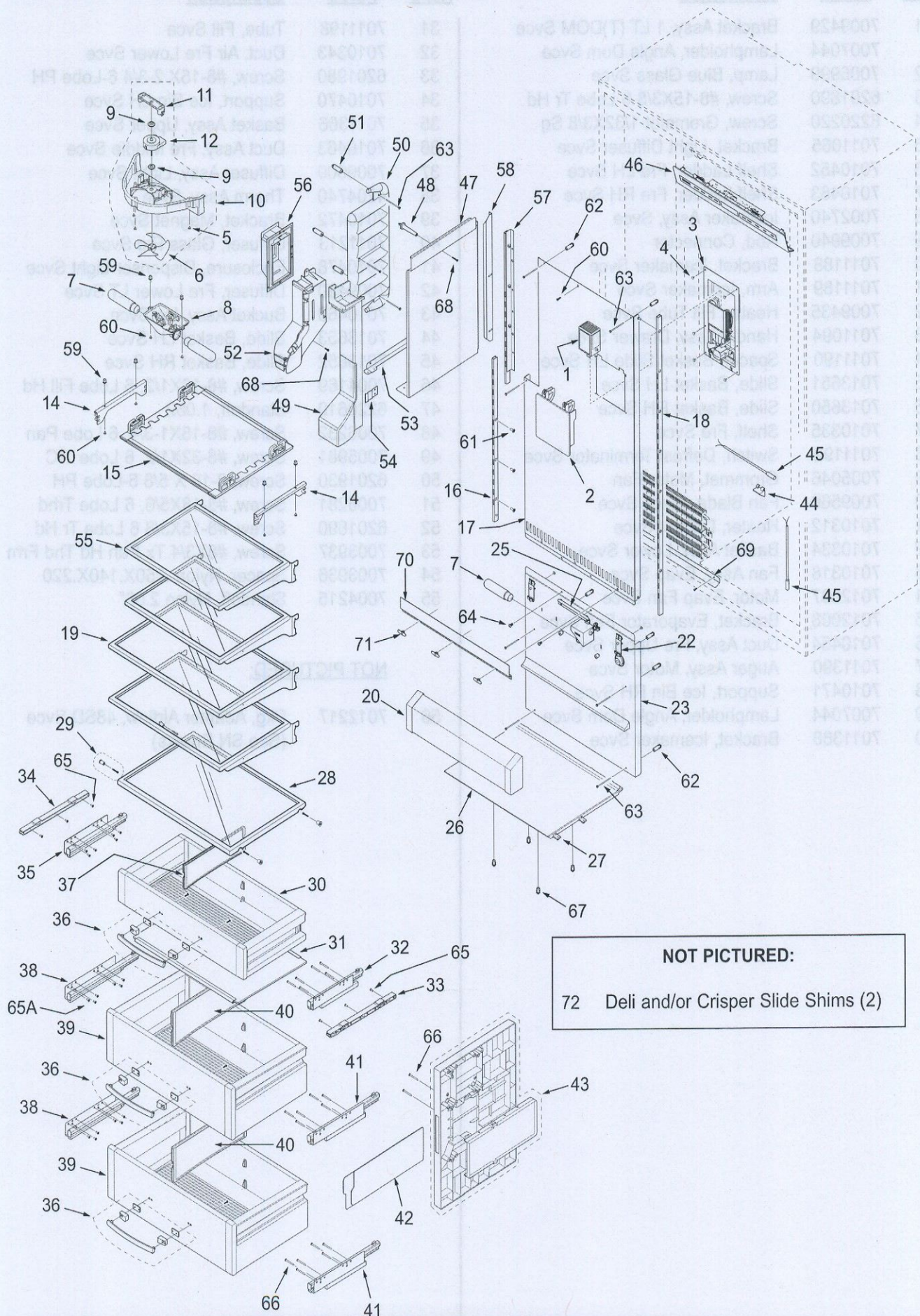


BI-42SD REFRIGERATOR INTERIOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	7007023	Cartridge, Air Purifier Svce	40	7011080	Divider, Crisper Svce
2	7007021	Door Assy, Air Purifier Svce	41	7007054	Slide, Drawer LH Svce
3	7018979	Pocket Assy, Air Pure DOM Svce	42	7007060	Card, Consumer Use & Care Svce
4	6201890	Screw, #8-15X3/8 6 Lobe TR HD	43	7007062	Crisper Assy, Spacer RH Svce
5	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd	44	7007030	Bracket, Thermistor Svce
6	7014351	Fan Blade, Clear Svce	45	4204740	Therm Assy, Svce
7	7006999	Lamp, Blue Glass Svce	46	7009857	Panel, CL 42S,D Svce
8	7006997	Light Assy, Dual w/T Dom Svce	47	7010473	Panel, Water Tank Access Svce
	7007044	Lampholder, Angle Dom Svce	48	6220570	Stand-off, 2.70"
9	7005046	Grommet, Motor Fan	49	7010475	Panel Assy, Escutcheon Svce
10	7010329	Fan Assy, Evap Svce		7010477	Switch Assy, Bulk Ice Svce
11	7012008	Bracket, Evaporator Fan Svce	50	7011128	Water Tank Assy, Svce
12	7012007	Motor, Evap Fan Svce	NOTE: For water tubing, see Systems View		
13	NA		51	6220540	Screw Grommet/Stand-off, 1.375
14	7007048	Bracket, Light Diffuser Svce	52	7010476	Chute Assy, Ice Svce
15	7009603	Diffuser Assy, Light Svce	53	7010501	Bracket, Cover Water Tank Svce
16	7010451	Shelf Ladder, LH Lwr Svce	54	0212290	Retainer, Cntrl Pnl Lwr
17	7015684	Duct Assy, Ref Upper Svce	55	7010455	Shelf, Glass Cant Narrow Svce
18	7007028	Shelf Ladder, RH Svce	56	7011304	Heater Assy, Mullion DOM Svce (Incl Heater, Chute, Door & Rod)
19	7010808	Shelf, Cantilever Svce	57	7011125	Shelf Ladder Assy, LH Up Svce
20	7010807	Cover, Crisper Light Svce	58	7011126	Bracket Assy, Tank Cover Svce
21	NA		59	6220220	Screw Grommet, 1/32 x 3/8" SQ
22	7007040	Support, Crisper Cover Svce	60	6201890	Screw, #8-15X3/8, 6 Lobe Trhd
23	7014364	Duct Assy, Ref Lower Svce	61	7004169	Screw, #8-18X1/2, 6 Lobe Fill Hd
24	NA		62	6220540	Screw Grommet/Stand-off, 1.375
25	7007033	Retainer, Wire Raceway Svce	63	7006016	Screw, #8-16X1-1/2, 6 Lobe SS
26	7010421	Duct Assy, Ref Bottom Svce	64	6180330	Rivet, Plastic 1/4 DIA
27	7004161	Clip, Crisper Duct	65	7006281	Screw, #8-18X5/8, 6 Lobe Trhd
28	7010432	Shelf, Crisper Svce	65A	7014262	Screw, #8-32X3/4, 6 Lobe Trhd
29	7003167	Standoff, Fixed Shelf Ref	66	7014263	Screw, #8-32X1-3/4, 6 Lobe Trhd
30	7010435	Deli Assy, Svce	67	7004184	Standoff, Nylon, .5"
31	7010433	Glass, Cover Crisper Svce	68	6201930	Screw, 8-18 X 5/8 6-Lobe PH
	7011095	Seal, Crisper Front Svce	69	7014372	Duct, Diverter Svce
	7011096	Seal, Crisper Rear Svce	70	7014370	Baffle, Air Svce
32	7007056	Slide, Drawer RH Svce	71	7014355	Retainer, Baffle
33	7006975	Support, Crisper Cover RH Svce	NOT PICTURED:		
34	7007053	Support, Crisper Cover LH Svce	72	7011444	Shim, Slide Svce (Qty 2 per) (For Ref Deli and Crisper Slides)
35	7007057	Slide, Drawer LH Svce			
36	7011094	Handle Assy, Drawer Svce			
37	7011081	Divider, Deli Svce			
38	7007055	Slide, Drawer LH Svce			
39	7010434	Crisper Assy, Svce			



BI-42SD REFRIGERATOR INTERIOR VIEW



NOT PICTURED:

72 Deli and/or Crisper Slide Shims (2)

BI-42SD FREEZER INTERIOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	7009429	Bracket Assy, 1 LT (T)DOM Svce	31	7011198	Tube, Fill Svce
	7007044	Lampholder, Angle Dom Svce	32	7010343	Duct, Air Fre Lower Svce
2	7006999	Lamp, Blue Glass Svce	33	6201980	Screw, #8-15X3/8 6 Lobe Tr Hd
3	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd	34	7010470	Support, Ice Bin LH Svce
4	6220220	Screw, Grommet 1/32X3/8 Sq	35	7011366	Basket Assy, Upper Svce
5	7011065	Bracket, Light Diffuser Svce	36	7010463	Duct Assy, Fre Middle Svce
6	7010452	Shelf Ladder, Fre LH Svce	37	7009609	Diffuser Assy, Light Svce
7	7010453	Shelf Ladder, Fre RH Svce	38	4204740	Therm Assy, Svce
8	7002740	Icemaker Assy, Svce	39	7010472	Bracket, Magnet Svce
9	7009940	Rod, Connector	40	7011213	Diffuser, Glass Fre Svce
10	7011188	Bracket, Icemaker Svce	41	7010478	Enclosure, Dispenser Light Svce
11	7011189	Arm, Icemaker Svce	42	7009430	Diffuser, Fre Lower LT Svce
12	7009435	Heater, Fill Tube Svce	43	7010468	Bucket Assy, Ice Svce
13	7011094	Handle Assy, Drawer Svce	44	7013653	Slide, Basket LH Svce
14	7011190	Spacer, Basket Slide LH Svce	45	7013652	Slide, Basket RH Svce
15	7013651	Slide, Basket LH Svce	46	7004169	Screw, #8-18X1/2, 6 Lobe Fill Hd
16	7013650	Slide, Basket RH Svce	47	6220610	Standoff, 1.062
17	7010335	Shelf, Fre Svce	48	7006232	Screw, #8-15X1-3/4, 6 Lobe Pan
18	7011192	Switch, Defrost Terminator Svce	49	7005981	Screw, #8-32X1/2, 6 Lobe T/C
19	7005046	Grommet, Motor Fan	50	6201930	Screw, 8-18 X 5/8 6-Lobe PH
20	7009560	Fan Blade, Black Svce	51	7006281	Screw, #8-18X5/8, 6 Lobe Trhd
21	7010312	Heater, Defrost Svce	52	6201890	Screw, #8-15X3/8 6 Lobe Tr Hd
22	7010334	Basket Assy, Lower Svce	53	7003937	Screw, #8X3/4 Tx Pan Hd Thd Frm
23	7010318	Fan Assy, Evap Svce	54	7003936	Spacer, Nylon .250X.140X.220
24	7012007	Motor, Evap Fan Svce	55	7004215	Standoff, Nylon 2.06"
25	7012008	Bracket, Evaporator Fan Svce			
26	7010454	Duct Assy, Fre Upper Svce			
27	7011390	Auger Assy, Motor Svce			
28	7010471	Support, Ice Bin RH Svce			
29	7007044	Lampholder, Angle Dom Svce			
30	7011388	Bracket, Icemaker Svce			

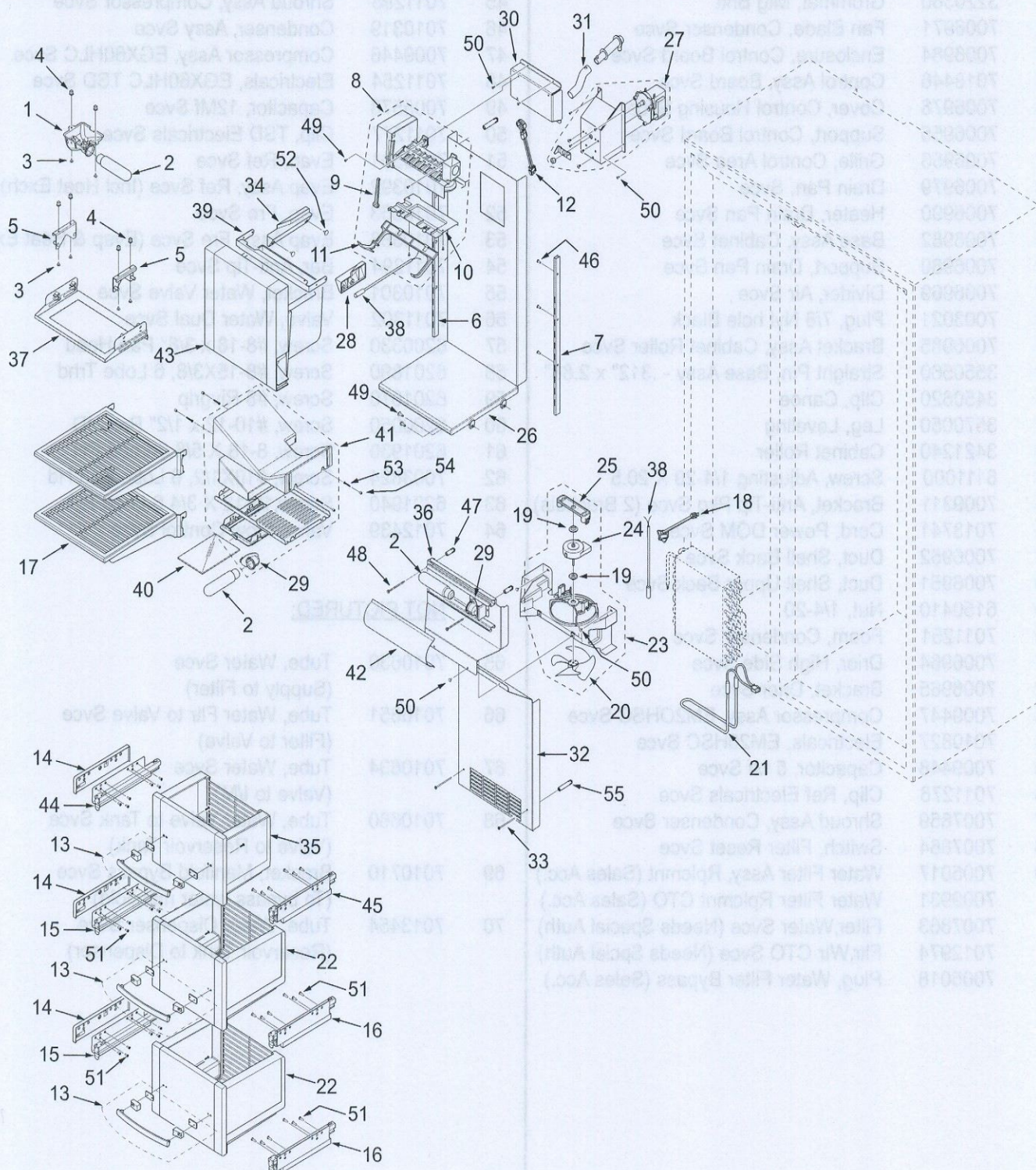
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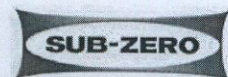
56	7012217	Pkg, Adapter Airflow, 48SD Svce (See SN Breaks)
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BI-42SD FREEZER INTERIOR VIEW

NOT PICTURED:

56 Air Flow Adapter Pkg. (See Serial # Break)



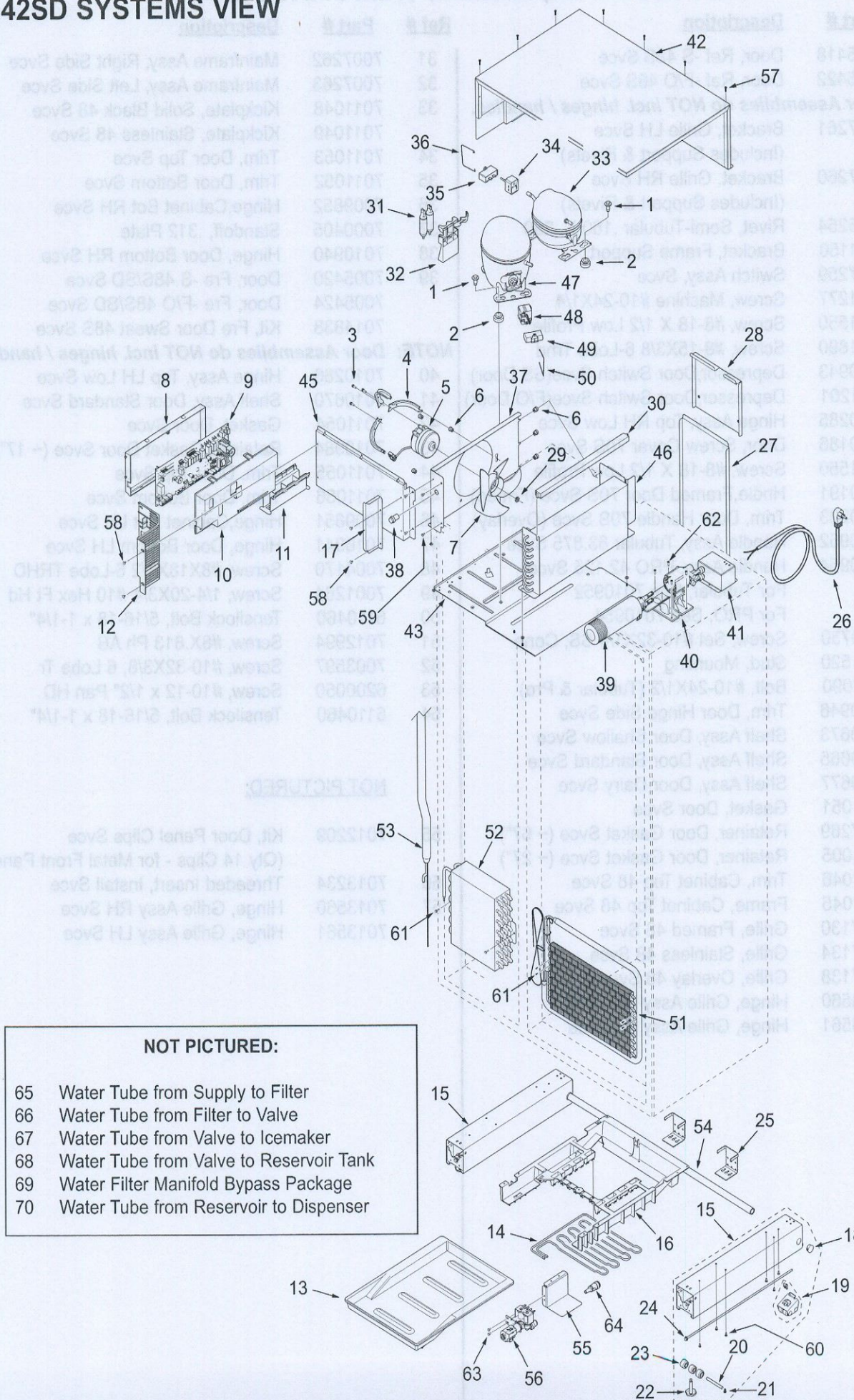


BI-42SD SYSTEMS PARTS LIST

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BI-42SD SYSTEMS VIEW



NOT PICTURED:

- 65 Water Tube from Supply to Filter
- 66 Water Tube from Filter to Valve
- 67 Water Tube from Valve to Icemaker
- 68 Water Tube from Valve to Reservoir Tank
- 69 Water Filter Manifold Bypass Package
- 70 Water Tube from Reservoir to Dispenser